

**PART NUMBER****PFR5-425****DESCRIPTION****REAR DIFF FRONT MOUNTING BUSH****INSTALLATION GUIDE****Contents (parts per pack):**

- 2 x A Polyurethane Bushes
- 1 x PTFE/Silicone Grease
- 2 x B Polyurethane Bushes
- 4 x Zinc Plated Mild Steel Washers
- 2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

**Fitting Instructions:**

1. Remove the original bushes from the subframe.
2. Clean any rust or debris from the bore and mounting faces of the subframe.
3. Fit the polyurethane bushes into the subframe with the A bush facing the front of the vehicle and the thinner B bush facing the rear of the vehicle.
3. Using the supplied grease apply to the bore of the bush and the outside of the stainless steel sleeve. Push the sleeve through the bush.
4. Place a washer on both front and rear of the bush using the original bolt and tighten to the manufacturers recommended torque settings.

